

SEA EAGLE[®].com



FastTrack™ Angler

385fta

Instruction & Owner's Manual
For video instructions visit SeaEagle.com/Instructions

Sea Eagle Boats Inc.
19 N. Columbia Street, Suite 1
Port Jefferson, NY 11777
1-800-748-8066

November 2019

Congratulations on purchasing a Sea Eagle!

With over 45 years of experience in designing, selling and using these quality inflatables, we're confident that you are going to love your Sea Eagle and we're ready to proudly stand behind them.

Sea Eagle Warranty

All Sea Eagle products come standard with a 3 year warranty against manufacturing defects. The warranty begins the date that your product is delivered.

Warranty does not cover damage from use, neglect, or abuse such as but not limited to abrasions, punctures and tears.

See complete warranty details at SeaEagle.com/Warranty.

Decals, Stickers & Registration

Always contact your state boating authorities for information on boating registration and regulations. Most states require you to register your boat if you are using a motor. ****The Sea Eagle FastTrack is rated for use with electric trolling motors only.***

Upon registration it may be required to provide the Manufacturer's Statement of Origin. Purchases made through an authorized dealer or reseller may require for you to contact them directly in order to obtain this. You may be charged your own state sales tax if you were not charged sales tax at the time of purchase.

Registered boats generally require for the registration number to be applied to the boat. We do not recommend the use of decals or stickers as they tend to crack and peel over time with the repeated inflation and deflation of your Sea Eagle. Instead we suggest applying these numbers to a small piece of hard plastic or marine plywood and hanging it from your boat like a license plate if permitted by your state. Another method is to apply the numbers to the hull using either PVC based paint or permanent marker.

Contact Us

Unlike many other companies today we pride ourselves on answering the phone and helping you with any concerns, questions or special ordering needs that you may have! Feel free to give us a call at **1-800-748-8066** and we will be happy to talk with you! Our business hours are Monday to Friday from 9AM to 5PM, EST.

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Safety

In a manual of this type it is impossible to give adequate space to the topic of water safety. For further information on boating safety, visit USCGBoating.org or enroll in a water safety course given by a local provider.

As a safety reminder, each Sea Eagle has a safety summary we call Boating Safety Basics printed on it. Please follow these suggestions and use good boating safety practices. In addition to the basics, we suggest you have a reasonable swimming ability and know that it is safer to go boating with a buddy. If you go alone, tell someone your float plan as described below. When possible, plan your trip so you go upwind on the way out and downwind on the way back.

Remember, boating is inherently dangerous, appropriate training and experience is required especially in white water. Follow safe boating practices, Be physically fit enough to meet the challenges, prepared for any weather conditions that might be anticipated, and follow the safety basics. Protect all personal items in a waterproof bag. Secure all accessories to the boat.

Keep weight (such as batteries, motors and gear) close to the center as possible to minimize tippiness. We do not offer seat pedestals so as to keep the center of gravity low.

Boating Safety Tips

- Always wear a USCG approved PFD (life vest) at all times while on the water.
- Be aware of your local boating rules and regulations and abide by them accordingly.
- Check inflation levels each time before you go out and inflate your boat for a full 24 hours before undertaking long trips.
- DO NOT allow children to use your Sea Eagle unsupervised.
- DO NOT consume alcohol while boating or operating a boat while under the influence of alcohol or drugs.
- DO NOT drag your Sea Eagle over pavement or gravel if it can be avoided.
- DO NOT exceed the certified maximum capacities of this boat under any circumstance.
- DO NOT go paddling alone.
- DO NOT use compressors, CO₂ or compressed air for inflation, only use Sea Eagle recommended pumps.
- DO NOT use your Sea Eagle Boat as a personal flotation device as they are not rated for that use.
- DO NOT sleep inside of your Sea Eagle while on the water.
- Bring a fully charged cell phone or other emergency contact device in a waterproof bag.
- Always tell someone of your boating plans.

Safety Equipment & Important Safety Items

Water conditions will determine the type of safety equipment needed. At a minimum have a PFD (personal flotation device) and a whistle for each passenger. PFDs are required by law in most places. White water requires special equipment such as helmets, etc.

Drinking Water & Snacks: Paddle boating is a physical activity that can deplete your reserves. Have enough water and snacks to prevent dehydration and loss of stamina. Bring enough water for all passengers. Know the warning signs of dehydration and heat sickness such as dizziness and shaking.

Extra Clothes/Layers: Avoid deadly hypothermia. Water conducts heat faster than air, so go prepared with weather proof clothing especially if the water is cold. Use a "dry bag" to store extra clothing inside so they're not damp when needed. Wear a wetsuit or drysuit when warranted.

First Aid-Kit: Contents of the kit may vary depending on your preferences but be sure to include items that match the hazards you are likely to encounter. A waterproof container is recommended.

Manual Pump/Repair Kit: Although our boats are both durable and rugged, it may be possible that you need to make a repair while on the water in which case you'll need the repair kit and a manual pump to re-inflate the boat. If this is your first repair, you may also want to bring this instruction manual with you.

Sun/Rain Protection: A hat can protect both your face and head from the rain or sun. Sunscreen will help prevent serious damage to your skin from the sun and the sun's reflection from the water. Reapply sunscreen as needed.

Whistle: Having a whistle readily available to you in case of emergency is a great way to attract the attention of others if assistance is needed.

Float Plan: Similar to a pilot's Flight Plan, consider having a Float Plan (www.floatplancentral.org). Always tell someone where you are going to be boating and what time you plan to return. Keep a cell phone in a waterproof container that will float if it falls in the water.

OPERATING YOUR SEA EAGLE

Before & During Use: Avoid damage. Do not drag your Sea Eagle over abrasive surfaces like asphalt parking lots, gravel or concrete boat ramps, whether the boat is in its bag or inflated. Carry or wheel your Sea Eagle from the car to the setup point, and then to the water when assembled.

Rocks and sticks usually will not damage a Sea Eagle but be alert for partially hidden or submerged hazards like metal signs, shopping carts and other debris especially during periods of low water. Be careful of docks which may have exposed nails or screws.

Fish Spines: Many species of fish have sharp spines than can cause small punctures in the FastTrack. Do not allow fighting fish to bump the boat.

Balance: To avoid being capsized by large boat wake, paddle directly into the oncoming waves. In moving water situations, avoid being swept into low branches or fallen trees and do not hold onto low branches over moving water because both can capsize the boat. Make sure bags, coolers, water bottles and other gear are secure so they won't float away if you capsize.

Yaw: Yaw is the side to side motion produced by paddling causing the boat to zig-zag. To minimize, install the skegs into the base on the bottom of the boat. The skegs will improve tracking and are ideal for use in flat water areas like bays, lakes and rivers. In narrow areas like streams, you may need to remove the skegs to make the tight turns required. Remove skegs to cross shallow sections, too.

Paddling: Most of the power should come from your torso. Your arms contribute, but too much reliance on your arms will cause you to tire quickly. For good balance, keep your head up and eyes focused on the horizon. Start paddling gently and smoothly. As the boat picks up speed it will maintain a truer heading. If you dig in hard at first you will create more yaw. Course corrections can be made by easing up or bearing down on one side or the other. Gentle turns can be made by sweeping water behind the boat. Sharp turns can be made by using the paddle as a brake on one side. Braking will allow you to maneuver sharp bends in a stream, for example, but kills forward speed.

If you or a passenger falls overboard, approach the boat on the side opposite the motor to avoid injury. For tips on getting back in, see our How to Reenter an Inflatable Kayak video on SeaEagle.com

Fishing: The 385FT Angler is optimized for fishing and hunting. Dark green color provides stealth. The thick EVA foam pad has been added to prevent punctures. Perforation on the spray skirt are for hanging lures and holding tools like pliers. Base cups on the drop-stitch floor combined with rod holder openings in the extended sprayskirt, hold up to four fishing rods.

Innovative Features Of The FastTrack Angler



Reinforced Side Walls




OPERATING YOUR SEA EAGLE

Features And Safety For Trolling Motors

- Positive (+) red wire connects to positive (+) battery terminal. Black wire to negative terminal (-).
- To calculate a battery's charge life, divide the amp hour rating by the motor amperage. For example, a battery rated at 60 Ah connected to a 30 amp motor will last approximately two hours at full speed. Note: this number will vary depending on conditions.
- Running the battery all the way down will shorten its life. Not more than 85% discharge is recommended. Multiply the above by 0.85 to get best run time.
- Charge battery after each use. Lead acid batteries like to be kept charged.
- Exposure to excessive heat will shorten battery life.
- Cold Cranking Amps (CCA) and starting power are not a consideration for trolling.
- 12v automobile, lawn tractor and motorcycle batteries can be used but are not designed for deep discharge and will wear out more quickly.
- A battery box like the Minn Kota Power Center is recommended, especially around aluminum paddle shafts which could cause an electrical short. It has a built-in circuit breaker and will keep bare skin and clothes protected if any acid leaks from the battery.
- A circuit breaker or fuse required by the Coast Guard protects trolling motor from electrical damage. Check the trolling motor manual for the size circuit interrupter needed. Some of these conveniently bolt to the battery terminal. They are intended to protect against reverse polarity, shorts and against overheating when propeller get bound up by weeds and stops spinning.
- In the event the motor wires are placed on the wrong terminals, reversing the polarity, the wires heat up and can melt the insulation and cut through the boat.
- A 12v battery charger will be needed. Chargers are widely available and prices range widely. Inexpensive chargers are usually sufficient.
- Choose gel cell over wet cell. Gel will be less likely to leak acid if the case seal is broken.
- Lithium or AGM batteries can be a good choice even if they are more expensive. They are generally lighter, discharge evenly for longer run times, and charge evenly for a longer life. They survive many more discharge cycles than lead batteries.
- In a small boat, two small batteries may be better than a large heavy one.
- Run a strap under the floor and over the battery to keep it secure.

More technical and safety information is available from battery and motor manufacturer's, boating organizations and publications.

Motor Safety and Reboarding

 **Warning** Spinning propellers may cause injury.

- Do not approach a running motor from the water.
- If you or your passenger falls overboard, do not attempt to reboard in the motor mount area.
- Turn motor off at a safe distance when approaching a swimmer in the water.

To reboard, put both arms in the boat, with a big scissor kick, pull the boat under you. If two people are in the water, stronger person helps first person into boat then enters themselves. View How To video on SeaEagle.com or Sea Eagle's YouTube channel. <http://sea.gl/ENTERBOAT>

Invasive Species Control

If the boat is to be used in multiple waterways, remove inflatable floor, fully drain the boat, rinse and dry between uses. Your Sea Eagle is resistant to steam and most chemicals and can be treated with a disinfectant such as a mild bleach solution especially in areas of the boat with limited access such as under the end caps. Call or check the website for local fish and wildlife authority for more information on how to prevent the spread of invasive plants and animals.

Rendering Assistance

The operator of a boat is required by law to help any individual or boat in distress, as long as the helping boat is not endangered in the process.

Capacity Ratings and Dimensions

Persons: 3 Persons

Total Weight Capacity: 635 lbs

Maximum Engine Rating: 34 lbs thrust

Chambers: 4


Length: 12'-6"

Width: 36"

Boat Weight: 45 lbs

Max. Tube Diameter: 9.5"

Swivel Seat Capacity: 250 lbs

 **Warning:** This product contains one or more phthalate chemicals known to the State of California to cause cancer, or birth defects or other reproductive harm.

FastTrack | SETUP: VALVES & PUMPS



The 385FT has one valve for each side chamber, one valve for the removable floor and a keel valve under the spray skirt.



The correct adapter for the valves is pre-installed in the hose. If adapter is too tight, stretch red gasket to soften it.



Press and turn the stem counterclockwise so it can pop UP. When the stem is up, the valve is closed and will hold air. To let air escape for deflation, press and turn the stem clockwise until locked open.



WARNING:
Air compressors that are designed for other uses like tire inflation (usually over 30 psi) can easily over-inflate and cause harm to your Sea Eagle that uses a much lower pressure. For this reason, we recommend using only Sea Eagle manual or electric pumps.

FastTrack | ASSEMBLY & INFLATION



Two Stage Pump (Bravo 4)

In the double action mode the pump inflates on the up and down strokes. Automatically switches to single action mode if inflating beyond 6 psi (pounds per square inch).



Locate an area large enough to unfold the 385fta avoiding hazards that could damage the kayak or injure you.



Twist the pressure gauge into "Inflation" port on the handle. Twist hose onto gauge. Inner red numbers indicate PSI pressure.



Remove plastic base stick from skag base. Base stick keeps base from warping when boat is tightly folded.



Slide skeg into base. Secure skeg with clip. If skeg will not slide into the base, do not force it. Refer to troubleshooting section. Do not use skeg in whitewater.



Starting with the sides, insert the adapter into the valve, turn it to the right until it is fully seated and then begin inflation. Valve stem should be in the **up** position



Inflate sides to 3.2 psi. PSI is marked in red.

Note: Pressure gauge will not begin to register until boat begins to get pressurized.



Inflate keel
Valve is located under the sprayskirt. Keel takes one pump stroke with the Bravo 4.



Inflate Floor:

Tuck edge of floor under the sides. Inflate floor to 3.2 psi.

Note: floor and keel can be inflated to 10 psi but will not improve performance or make boat significantly more rigid.



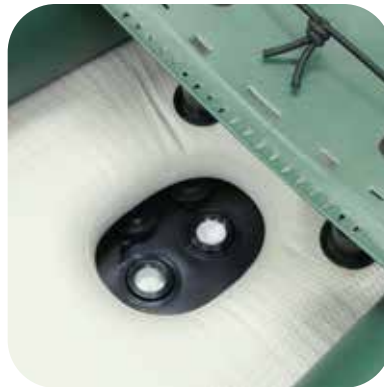
When inflated, the floor should make a "chine" below the sides. If floor needs to be pushed down, turn boat on its side, push downward on the side and hit the floor with a fist.



Floor Drains

Screw the floor drain caps down tightly. Drains should be closed during use except in whitewater situations. Boat will partially fill with water with drains open.

Caps will cover drain openings as water drains, to prevent this, remove caps from retainer ring and stow in seatback.



Floor drains are intended to drain accumulated rain water while ashore. If drains leak, refer to Troubleshooting.



Fishing Rig (OPTIONAL)
To assemble and install the Swivel Seat Fishing Rig, please refer to the supplemental instructions at the end of this manual.



Run strap over the board toward the seat and through the front D-ring.



Kayak Motor Mount (Optional)
Kayak Motor Mount for small trolling motors includes an aluminum board, L-brackets, 4' straps, mounting block and hardware.



Run strap back through buckle and pull tight. Excess strap can be run through back of buckle and tucked under.

⚠ Caution: Strap will stretch when wet, check strap when wet and tighten it. Tighten knobs before each use.

Trolling motor can now be clamped onto to motor block.



Lay board between D-rings located close to rear spray skirt. Place mounting block as close to side of boat as L-bracket will allow. Note: Mounting block can be installed on either side of boat or on leading or following edge by turning and flipping board.



Green Deluxe Kayak Seat (OPTIONAL)
The Green Deluxe Kayak Seat (DKSG) has two internal bladders, two one-way air valves and two straps with clips for securing the seat to the D-rings.



With buckle upside down, run strap through the rear D-ring, under the board and back through rear D-ring. Do not run strap through the front D-ring at this time, only around the board. Pull tight to remove any slack.



One-Way Air Valve (Found only on DKSG)
Tether the valve onto the valve bases by stretching the retainer rings to fit over the groove in the bases.

Note: Stretch the rings or use a hairdryer or hot running water to warm ring if too tight.



Screw valve body into base. Tighten the valves very firmly to avoid deflation.



Insert the wide, flat adapter into the valve and inflate the chambers.

Inflate seat so that it is comfortably firm.



A41 Large Bellows Foot Pump is included with the Deluxe Package to inflate the Green Deluxe Kayak seat.

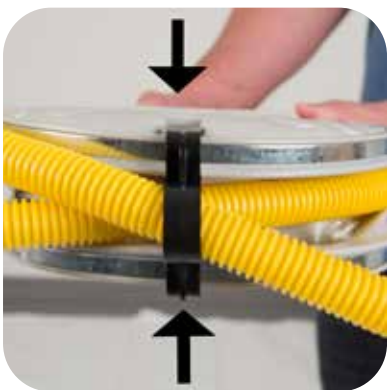


Tall Back Seat (OPTIONAL)

The Tall Back Seat (TBS) has four straps to secure it to the kayak.

Seat shown here is in rearward position.

Note: Clip to spray skirt D-rings.



Unravel the hose and push down on the top & bottom of the pump to release the black clip.

Screw hose into the OUT port.



In the middle position, just forward of the carry handles, clip the upper straps to the forward D-rings. Attach the rearward lower straps rearward. Pull the straps tight.



Use the wide, flat adapter to inflate the seat.



To attach TBS with motor mount. First clip seat to D-rings just forward of motor mount position. Follow motormount attachment instructions from page 9.

FastTrack | ASSEMBLY

All of our kayak paddles assemble in the same manner. Below, the AB30 7'10" paddle is shown.



Kayak Paddle (OPTIONAL)

The asymmetrical spoon blade design of this kayak paddle will allow for a smooth entry and an even pull, maximizing the power from each stroke. They will also require less gripping force.



Put the shaft together first. Insert the shaft piece with the button into the piece with three holes. Lock the button in the middle hole.



Next, slide the drip guards up the shaft to about an inch above the button hole. Insert the blades into the shaft and adjust until the button locks the blade in place.



The additional holes in the shaft are for "feathering" the blades. Blades can be offset 45° from each other. This makes paddling into a stiff breeze easier as the blade that is not in the water will be able to slice through the wind with little resistance.

Fully assembled and ready to go.

Deluxe Solo



Pro



Fish Rig



Pro Motor Fish Rig



FastTrack | DEFLATION



To deflate, push down on the valve stem and quarter turn it to the right. The stem will stay in the down position, allowing the air to escape.

Warning: Air escapes with force, do not place face directly over valve.



Begin folding from back end of boat towards the valves. Remove skeg and insert base stick. Thick EVA foam pads make the boat stiff and difficult to push the air out

Note: the Bravo 4 pump is efficient at removing air.



Fold most of the way to the bow.



Fold the bow under.



Place the boat on its bag and secure with the straps.

FastTrack | CLEANING & PROTECTING

Dry after each use to avoid mold. **While washing or rinsing: close the valve and twist the cap on so water cannot not enter the chamber.** Sea Eagles can be cleaned very effectively with general purpose cleaning products and a scrub brush. Towel dry.

Protection from the Sun and Heat

Avoid leaving the boat in direct sunlight when ashore. Temperatures on a beach, dock, davit, etc. can get very high, which could affect the vinyl or glue. Excessive exposure to sun and heat can cause your Sea Eagle to become sticky or cause the glue to fail.

Treat the boat with a UV protectant such as 303 Aerospace Protectant. Generally, protectants are a thin film of oil, which will help keep your Sea Eagle clean. Avoid applying protectant on the EVA pad or places where foot traction is needed. Treated boat will repel sand, water scum and tar stains.

FastTrack | STORAGE

If you're planning to leave your Sea Eagle outside, keep it raised off the ground and covered so it is not exposed to sunlight, rain, leaves, berries, bird droppings, etc.

Storage Tips: "The best way to store a Sea Eagle is folded up in it's bag". - Cecil Hoge, Jr., Sea Eagle President

- Check for water in the chambers. Water will leak out of open valves when it is rolled up.
- Water left inside can leak out and cause a lot of mold. Dry thoroughly to prevent mold.
- Rodent-proof the storage area. Mice, squirrels and other small rodents can do a lot of damage.
- Avoid excess heat. Do not store in direct sunlight, in an attic or a metal shed.
- In temperatures below freezing, do not drop, strike or

unroll until it is brought to room temperature.

- It can be stored inflated. If hung, support it along its length.
- After storage, inspect for loose items, damage and leaks.

FastTrack | TROUBLE SHOOTING

If your Sea Eagle has lost pressure, it does not necessarily mean it is leaking. If it is inflated during the heat of the day and the temperature drops during the night it will be softer in the morning. If launching in very cold water, the air inside may contract and cause a loss of pressure. Add more air to restore to full pressure. If temperature is not a factor and your boat is losing air pressure, it's time to look for a leak.

Step #1. LOOK

Visually inspect the boat close up and if necessary, flip it over and closely check the outside. Any large leaks when your boat loses a considerable amount of air should be clearly visible.

Step #2. LISTEN

If you have a rough idea of where your leak is but can't see it, you may want to try listening for it as you may be able to hear the air escaping and pinpoint the leak.

Step #3. TIGHTEN

Check the tightness of the one-way recessed valves as well and if necessary, tighten them with the valve wrench included in the repair kit canister.

Step #4. SOAPY WATER TEST

You'll need a bucket and liquid dish washing soap. Fill the bucket with clear water, and add a good squirt of soap (couple of tablespoons) to the water. Inflate the leaking chamber to full pressure. Spread lots of soapy water on the leaking chamber with a hand towel or large sponge. Don't assume the leak is coming from the valve or seams. The leak may produce bubbles, make hissing or sputtering noises, or spray water. Spray bottles are not effective at locating many leaks.

FastTrack | REPAIRS

Even though Sea Eagles are very rugged and tough, you may still experience the occasional puncture. Fortunately most repairs are fairly easy and only take a few minutes. For extensive repairs, please contact us directly to provide you with further assistance. The best way to do this is to e-mail us a digital photo of the area in question along with your hull identification number to staff@seaeagle.com.

You can also call us directly at **1-800-748-8066 ex. 314** and ask to speak with Technical Support for further assistance or a quote for having your boat mailed to our facilities for our professional repair services.

Sea Eagle repair fees start at \$75.00 and does not include return shipping charges. Please note that Sea Eagle does not service any other brand other than our own. All items sent to our repair facilities must have prior authorization in the form of a Return Authorization Number.



Repair Kit

All Sea Eagles come standard with a repair kit which includes PVC patches and PVC glue. Repair kits also include a valve wrench.



PVC Based Glue

To patch your Sea Eagle, use an adhesive for PVC boats. Plumber's cement, epoxy, Flex Seal, waterproofing sprays and Gorilla Glue do not work.



Pinholes

Deflate the boat and thoroughly clean and dry the area that is to be repaired. For small punctures less than 1/8" apply a small drop of glue and allow 24 hours to cure.



For immediate use allow 30 minutes to dry and then inflate the compartment only 3/4 full and if necessary make a more permanent repair later.



Patching

The most common repairs are a puncture or small cut. A penny size patch is sufficient for repairs of this type.



Trace the outline of a penny on the patch material and cut using scissors. Trace the outline of the penny on the boat. Coat the patch and boat with the repair kit glue.



If you have access to electricity, heat the glue with a hair dryer then apply the patch. This method produces the best results. Mate the patch to the boat and smooth down until the patch adheres. Do not inflate, allow at least 24 hours to cure before inflating.



Mate the patch to the boat and smooth down until the patch adheres. Do not inflate, allow at least 24 hours to cure before inflating.

Patching Tips:

- The the chamber must be deflated or the air will force a path through the glue.
- Keep the patch size to a minimum, the bigger the patch, the harder it is to seal. The most common repair failures occur because the patch is too big.
- For repairs larger than a puncture, overlap the damage area by about 1/2" on each side.
- Do not apply the patch while the glue is wet.
- Covering a leaking patch with another patch rarely fixes the problem. To remove a patch, heat it with a hair dryer and peel it off.
- **Never** use a heat gun on your boat.
- Clamps and weights are not needed.

For a demonstration of good patching technique, please view the **How to Repair** video on the instruction page of our web site. There is a link at the bottom of every page at SeaEagle.com or type "instructions" into the search box.

Warped Skeg or Skeg Base

If the skeg base is bent from storage or use, heat it up with a hair dryer and bend it back into shape. It will hold it's shape after it cools. If not folded properly, the base can get warped in storage. Never hammer the skeg into a warped base as it will break the base.

Floor Drains

If you suspect the drains are leaking, prop the front of the boat up and fill it with enough water to cover the drains. If water is leaking:

- Clear any sand in the threads
- Heat drain bases with a hair dryer.

Bases can become misshapen when boat is tightly folded for long periods.

Heating will return base to its original shape. Replace cap when done.

⚠ Caution! Do not allow hot hairdryer element to touch base. Hot element will melt base.

Rod Holder Bases

Rod holder bases may be bent when the boat is folded up. They are soft and should return to their original shape on their own, if not, heat with a hair dryer and they will soften. Place a rod in the holder to hold open.



Sea Eagle offers a large array of accessories for your FastTrack.



Personal Flotation Devices (OPTIONAL)

U.S.C.G. approved. Life jackets, paddling vest, PFD Belts available in various sizes.



Life Jacket Whistle (OPTIONAL)

Bright orange whistle can clip onto your life jacket or used with the included lanyard to hang around your neck or wrist. Whistle has no parts or balls that can jam or corrode.



See-me Safety Light (OPTIONAL)

Coast Guard approved LED personal safety light emits a 360° light visible up to 3.4 miles. It also attaches to a PFD!



EZ Cart Small (OPTIONAL)

Transport your SUP from your car to the water and back with ease. Quickly assembles & disassembles.



303 Protectant (OPTIONAL)

Extends the life of your Sea Eagle. Simply spray on every 30-45 days to improve resistance to UV, chemical & other types of harmful exposure.

Contact Us

Unlike many other companies today we pride ourselves on answering the phone and helping you with any concerns, questions or special ordering needs that you may have! Feel free to give us a call at **1-800-748-8066** and we will be happy to talk with you! Our business hours are Monday to Friday from 9AM to 5PM, EST.

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Assembly Instructions

Swivel Seat Fishing Rig (SSFR) including with Motor Mount

385FT Angler

The Swivel Seat Fishing Frame provides a higher seat with rod holders for improved comfort and capability.



Rod Holder Screws
8 #6 x 1" Phillips Head



Seat Hardware
4 1" Hex Head Screw
4 Wingnut

Fishing Rig:

- Aluminum Frame
- 2 - Scotty rod holder with button release base
- 2 6' Straps with buckle

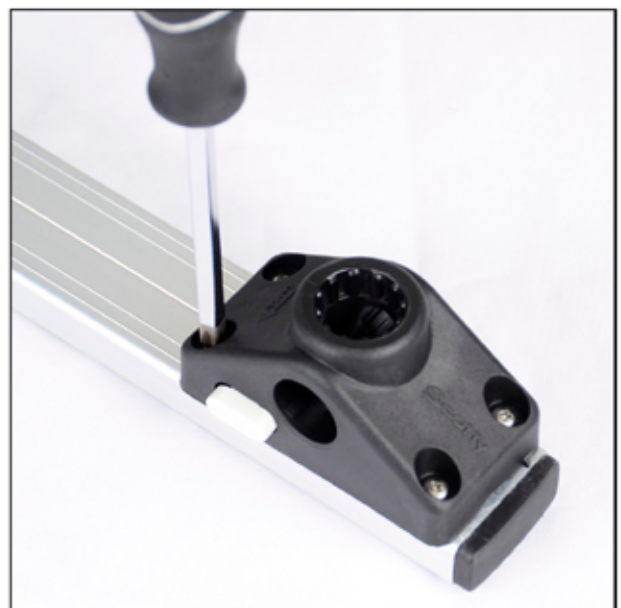
Needed: Drill Driver with #2 bit or phillips head screwdriver.

Caution! Fishing Rig raises center of gravity making boat more tippy. Stay centered and keep gear centered in boat.

One-Time Setup

Scotty Rod Holder bases to rear rod holder crossbar.

Use the #6 stainless steel screws to secure Scotty bases onto rod holder bar. This step is easiest done with a drill with screwdriver tip than with a screwdriver. This is a one-time task.



Aluminum Frame

Attach seat to aluminum H-frame plate. Run the 1" hex screws **up** through swivel base. Tighten wing nuts onto hex head screws, use the wrench to hold screw head



Fishing Rig without Motor Mount

Place the Fishing Rig between the center D-rings.

Note: The rig is held on by straps. Straps stretch when wet. Wet straps before attaching Fishing Rig.

Check straps during use and tighten as necessary.



The idea is to make two loops in the strap to secure the front and rear bar.

With the buckle upside down, run strap through the D-ring and under rod holder bar.

Run strap end back through D-ring.

Pull it tight around the bar.



Make a loop with the end of the strap. Run it under the front bar and through the D-ring. Pull on the loop so strap is taut between front and rod holder bars.



Bring the loop around the front bar.



Pull the loop tight around the front bar. Use two hands. Use one hand to pull the end and the other to pull the strap from the rod holder bar.



Run the free end through the buckle and pull it tight.



Push the extra strap length through the rear of the buckle. Push excess strap under the bars

Repeat for the strap on the other side.

Caution! Straps can stretch when wet. Wet the strap before leaving shore and tighten. Check frequently and as retighten as needed.



Scotty Bait Caster Rod Holder

Install

To install rod holder in the mount, push stem into base until it clicks in.

Rotate or Remove

To rotate or remove rod holder from mount, press **white button** and pull rod holder upward.

Rod Angle

To adjust the rod angle, loosen the large **black knob** on the side until the teeth clear the grooves. Adjust angle and retighten.



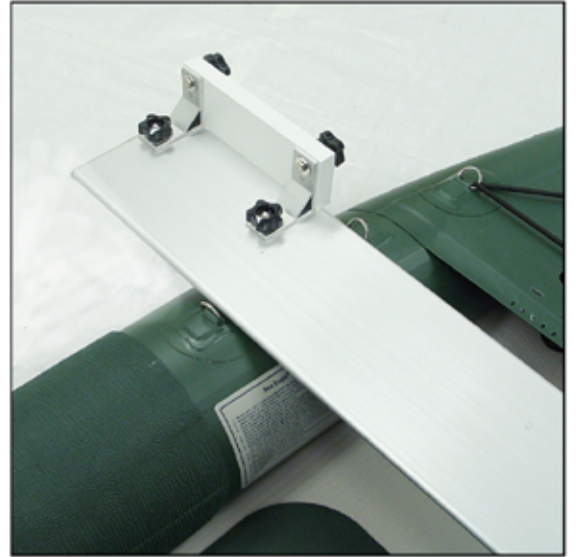
Swivel Seat Fishing Rig with Motor Mount

Motor mount (MMKAYAK) with the Fishing Frame can be rigged to provide additional security for and simplify installation of the Fishing Frame.

Attach plastic upright to aluminum board with L-brackets and hardware as shown. Note: upright can be installed on front edge by flipping the board over.

Place board between rear D-rings. For best performance, slide board so upright is as close to the side of boat as it can get.

Place Swivel Seat Fishing Rig just in front of the motor mount.



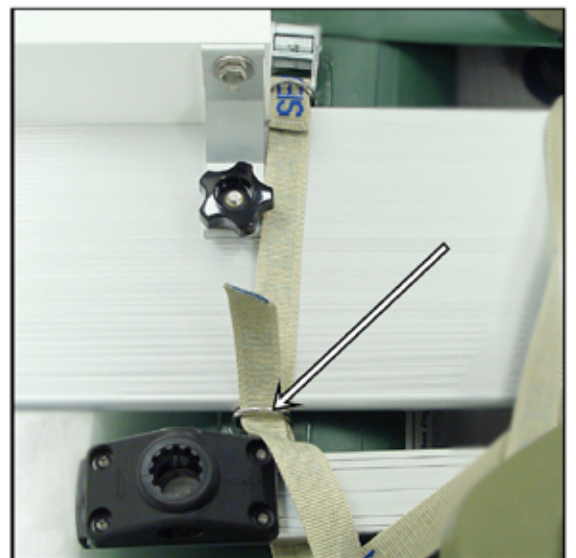
Run Strap

With the buckle upside down, run the strap through the rear D-ring and over the board.

Then through the front D-ring and under the rod holder bar.



Run strap over the bar and through D-ring located between bar and board.



Next run strap through the buckle and pull it tight.
Stow excess strap under the board.



Secure the front bar using 6' straps. With buckle upside down, run strap through D-ring located above carry handle.

Run strap, through second D-ring and under front bar.
Run strap over bar and through D-ring again. Pull it tight.
Run strap through buckle and pull tight.



We hope you enjoy the Fishing Rig but use caution while out on the water and follow the Sea Eagle Boating Safety Basics.

Caution!: Fishing Rig raises the boat's center of gravity making it more likely to capsize than sitting in a lower position. Keep your balance and stow other items such as the battery, low in the boat.